



## **Snow Blade Owner's Manual**



**SP-180, SP-200, SP-220, SP-240**

**Snow Plow for Skid Steer connect to your Tractor**



**CAUTION: Read Manual Thoroughly Before  
Operation**



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## 2.PRODUCT SPECIFICATIONS

<b>Model</b>	SP140U	SP160U	SP180U	SP200U	SP220U	SP240U
<b>Length</b>	720mm	720mm	720mm	720mm	720mm	720mm
<b>Width</b>	1410mm	1610mm	1810mm	2010mm	2210mm	2410mm
<b>Height</b>	650mm	650mm	650mm	650mm	650mm	650mm
<b>Working width</b>	1400mm	1600mm	1800mm	2000mm	2200mm	2400mm
<b>Weight</b>	129kgs	142kgs	165kgs	180kgs	198kgs	221kgs
<b>Rotation angle</b>	28.5°	28.5°	28.5°	28.5°	28.5°	28.5°
<b>Power required</b>	20-30hp	25-35hp	30-40hp	40-50hp	40-55hp	45-60hp

	Before operating the Snow Blade, read these safety instructions. Failure to comply with these warnings may result in serious injury or death.
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## 3.SAFETY INSTRUCTIONS

Remember, you are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. Be certain that everyone operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

The alert symbol is used throughout this manual. It indicates attention is required and identifies hazards. Follow the recommended precautions.



The safety alert symbol means...

**ATTENTION! BE ALERT! YOUR SAFETY IS INVOLVED!**

### CAUTION



The caution symbol indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

### WARNING



The Warning Symbol indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

### DANGER



The Danger Symbol indicates an imminently hazardous situation that, if not avoided

## 3.SAFETY INSTRUCTIONS

will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components that, for functional purposes, cannot be guarded.

### **General Safety Instructions**



Safety of the operator is one of the main concerns in designing and developing a new piece of equipment. Designers and manufacturers build in as many safety features as possible. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury, study the following precautions and insist those working with you, or for you, follow them.



In order to provide a better view, certain photographs or illustrations in this manual may show an assembly with a safety shield removed. However, equipment should never be operated in this condition. Keep all shields in place. If shield removal becomes necessary for repairs, replace the shield prior to use.



Replace any CAUTION, WARNING, DANGER or instruction safety sign that is not readable or is missing. Location of such safety signs is indicated in this booklet.



Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.



Review the safety instructions with all users annually.



This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult familiar with farm machinery and trained in this equipment's operations. Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how it works.

## 3.SAFETY INSTRUCTIONS



To prevent injury or death, use a tractor equipped with a Roll-Over Protective System (ROPS). Keep foldable ROPS systems in “locked up” position at all times. Do not paint over, remove or deface any safety signs or warning signs on your equipment. Observe all safety signs and practice the instruction on them.



Never exceed the limits of a piece of machinery. If its ability to do a job, or to do so safely, is in question –DON'T TRY IT.



Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.



In addition to the design and configuration of this implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and Operation Instructions in each of the appropriate sections of the Tractor, Skid Steer, and Implement Manuals. Pay close attention to the Safety Signs affixed to the Tractor, Skid Steer, and the Implement.

### **Operational safety**



Start power unit only when properly seated in the operator’s seat. Starting a power unit in gear can result in injury or death. Do not mount or dismount while the power unit is moving. Mount or dismount only when the power unit and all moving parts are completely stopped.



Keep all helpers and bystanders fifty feet (50') from an operating power unit and attached equipment. Only properly trained people should operate this machine. It is recommended the tractor be equipped with a Rollover Protection System (ROPS) and a seat belt that is used. Always stop the tractor, skid steer, or forklift, set brake, shut off the engine, remove the ignition key, and lower

## 3.SAFETY INSTRUCTIONS

loader and attachment to the ground before dismounting. Never leave equipment unattended with the engine running.



Please remember it is important that you read and heed the safety signs on the front loader attachment and loader, and the safety rules set forth. Clean or replace all safety signs if they cannot be clearly read and understood. They are there for your safety as well as the safety of others. The safe use of this machine is strictly up to you, the operator.



Be sure power unit is in good condition. Read all the safety precautions and make sure all operators are familiar with the safety rules of operation. Working with unfamiliar equipment can lead to careless injuries. It is the equipment owner's responsibility, if this machine is used by any person other than yourself, is loaned or rented, to make certain that the operator, prior to operating:

Reads and understands the operator's manuals.  
Is instructed in safe and proper use.



Train all new personnel and review instructions frequently with existing workers. A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.



Do not allow children to operate this machine.



Know your controls and how to stop the power unit and engine quickly in an emergency. READ THIS MANUAL AND THE ONE PROVIDED WITH YOUR TRACTOR AND LOADER, OR SKID STEER.



When the use of hand tools is required to perform any part of assembly, installation, adjustment, maintaining, repairing, removal, or moving the implement, be sure the tools used are designed and recommended by the tool manufacturer for that specific task.

## 3.SAFETY INSTRUCTIONS



Personal protection equipment including safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintaining, repairing, removal, or moving the attachment.



Always use two people to handle heavy, unwieldy components during assembly, installation, removal, or moving the loader attachment.



Never place any part of your body where it would be in danger if movement should occur during assembly, installation, operation, maintaining, repairing, removal, or moving the implement.



The use of any loader attachment is NOT recommended on tractor with a tricycle wheel arrangement. Tricycle type tractors are unstable for front loader use.



A heavy load can cause instability in driving a power unit. Make sure the front or rear of the power unit is properly counter-balanced with weights. Always drive slowly – especially around turns. An unstable power unit could steer badly and possibly tip over, causing injury or death.



Do not allow others to ride on the power unit with an operator. Riders are subject to injury such as being struck by foreign objects or being thrown off. Riders obstruct the operator's view resulting in unsafe operation. **Never allow anyone to ride on the implement!** Keep all bystanders at a safe distance.



Before you operate any equipment, check over all pins, bolts and connections to be sure all are securely in place. Replace any damaged or worn parts immediately.



Check that this attachment is securely mounted to the loader. Failure to install lock pins or have the latching mechanism engaged could result in injury or death.

### 3.SAFETY INSTRUCTIONS



Do not work under a raised loader unless it is securely blocked or held in position. Do not depend on the power unit hydraulic system to hold the implement in place.



Operate the loader controls smoothly, avoiding jerky operation. Stop loader gradually when lowering or lifting loads.



Beware of low electrical wires when loader is raised. Serious injury or death can result if contact is made.



Only use a power unit equipped with a ROPS cab or rollover protective structure. Keep foldable ROPS systems in "locked up" position at all times. Keep seat belt fastened.



Be certain the power unit is in neutral or park position before starting engine.



Always shut off power unit and shift to "Park" or set brakes when leaving unit. Always lower bucket or attachment to ground, relieve all hydraulic pressure. Remove key when leaving equipment unattended. Park in level area.



Keep alert and watch the rear as well as the front when working with the loader. Beware of lift clearance when raising loader to maximum height.



When maneuvering close to buildings or passing through narrow areas, be sure to allow sufficient clearance for the power unit, loader, and attachment. Drive slowly.



Use extreme care when working on inclines and hillsides.



Do not operate close to ditches, creeks or holes. Slow down when operating over rough surface. Use extreme caution when back filling deep holes or trenches.

## 3.SAFETY INSTRUCTIONS



When removing or changing the angle, be sure that your feet are never under the blade. Keep hands and feet away from blade pivot points and from under blade edge. Make adjustments only when the implement is attached to the power unit.



Do NOT exceed 10 miles per hour when operating. Avoid excessive speed during operation.



When moving snow, do not operate with the blade in the locked position.



Never lift blade above the operator's eye level or to a height where visibility is obstructed.



When using the blade, use extra care. **Do not ram blade** into piles of dirt or snow. **Ramming** can also dislodge operator from seat and/or tractor controls, resulting in possible serious injury or death.



Always ease the tractor into the load. It may be necessary to reposition and take less "bite" on the material to move it safely.



ALWAYS lower loader to the ground or block securely before performing any maintenance work.



Inspect the entire machine periodically as indicated in the Maintenance Section of this manual. Look for loose fasteners, worn or broken parts, pinched hydraulic hoses, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order.

### Transport safety

Comply with state and local laws governing highway safety and movement of farm machinery on public roads.

## 3.SAFETY INSTRUCTIONS

The use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.

When driving the power unit and equipment on the road or highway under 20 mph (32 kph) at night or during the day, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.

Always be sure the implement is in the proper raised position for transport.

Reduce speed when transporting mounted implements to avoid bouncing and momentary loss of steering control.

Plan your route to avoid heavy traffic.

Always install transport locks, pins or brackets before transporting.

Do not drink and drive!

Watch for traffic when operating near or crossing roadways.

Turn curves or go up or down hills only at a low speed and at a gradual steering angle. Slow down on rough or uneven surfaces, and loose gravel.

Use extreme care and maintain minimum ground speed when transporting on hillside, over rough ground and when operating close to ditches or fences. Be careful when turning sharp corners.

Never allow riders on either power unit or implement. Falling off can kill.

Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, inter- sections, etc.

Do not exceed 20 mph (32 kph). Reduce speed on rough roads and surfaces.

## 4. OPERATION AND MAINTENANCE

### Maintenance and Storage

Before working on this machine, drive to a level area, lower implement or loader (or if working underneath, raise and block securely), shut off the engine, relieve all hydraulic pressure, set the brakes, and remove the ignition keys.

Never work under equipment unless it is blocked securely. Never depend on hydraulic system to keep implement in raised position.

Do not use blocking made of concrete blocks, logs, buckets, barrels or any other material that could suddenly collapse or shift positions. Use only good quality blocking material.

Never operate controls from the ground. Operate the controls only from the operator's station.

Keep all persons away from operator control area while performing adjustments, service, or maintenance.

Always use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance.

Periodically tighten all bolts, nuts and screws and check that all cotter pins are properly installed to ensure unit is in a safe condition.

When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.

Openings in the skin and minor cuts are susceptible to infection from hydraulic fluid. If injured by escaping hydraulic fluid, see a doctor at once. Gangrene and death can result. Without immediate medical treatment, serious infection and reactions can occur.

After servicing, be sure all tools, parts and service equipment are removed.

## 4. OPERATION AND MAINTENANCE

Check to ensure all safety signs are installed and in good condition. (See safety sign section for location drawing.)

Do not allow grease or oil to build up on any deck or platform.

Never replace hex bolts with less than grade five bolts unless otherwise specified, i.e. shear bolts. Refer to bolt torque chart for head identification marking.

A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.

If equipment has been altered in any way from original design, the manufacturer does not accept any liability for injury or warranty.

Following operation or when unhooking, stop the tractor, set the brakes, shut off the engine, relieve all hydraulic pressure and remove the ignition keys.

Store the unit in an area away from human activity. Do not permit children to play on or around the stored unit.

Do not park equipment where it will be exposed to livestock for long periods of time. Damage and livestock injury could result.

Make sure all parked machines are on a hard, level surface and engage all safety devices. Storage location should be level and solid to make connecting and unconnecting to power unit easy.

If blocking is used, make sure it is solid and secure before leaving area.

### **Instructions**

Check the power unit's hydraulic system. Be sure the hydraulic oil and filter have been serviced according to manufacturer's recommendations. Refer to your tractor or loader operator's manual or dealer for any adjustments necessary to put the hydraulic system in good working order.

## 4. OPERATION AND MAINTENANCE

This unit is shipped almost completely assembled.

Carefully follow instructions for final assembly and check the following items.

Having all the needed parts and equipment will speed up your assembly task and will make the job as safe as possible.

Check for fasteners and pins that were shipped with the Snow Blade.

Have a fork lift or loader along with chains and safety stands that are sized for the job.

Have a minimum of 2 people at hand during assembly.

Check to see that all hardware is tightened properly.

Remove the bucket from your front-end loader or skid steer or wheel loader.

Check your loader to make sure it is in good working order. Check all frame mounting bolts to make sure they are tight.

If your tractor loader has a bucket Quick Attach feature, check with your dealer on the availability of adapter brackets for your brand and model loader.

Measure the width of the front adapter on your loader and locate the Quick Attach brackets on the main frame. Locate these brackets so the main frame will be centered on your loader.

Tighten the bolts that connect the brackets to the main frame.

Some popular front loaders are offered with a "skid steer universal quick-attach" to connect the bucket or other front loader attachments

Make sure attachment pins are in "unlock" position in skid steer or other power unit mounting plate.

Line up skid steer or other power unit and snow blade on level ground.

Tilt skid steer or other power unit attachment mounting plate to fit snow blade mounting plate.

Move skid steer or other power unit and raise skid steer mounting plate until it meets snow blade mounting plate with power unit mounting plate tilted slightly forward.

Raise power unit mounting plate until the snow blade leaves the ground.

Turn off power unit and make sure auxiliary hydraulic controls are off (see skid steer manual).

Lock snow blade to skid steer. Flip the spring-loaded latch pins to the "latch lock" position and check to see they are properly latched.

## 4. OPERATION AND MAINTENANCE

Connect auxiliary hydraulic hoses (if so equipped).

### **Remove the snow plow from power unit**

Turn off skid steer and make sure auxiliary hydraulic controls are off (see skid steer manual).

Disconnect auxiliary hydraulic hoses. Cap all hoses.

Unlatch skid steer attachment pins from snow blade mounting plate.

Lower skid steer attachment mounting plate to the ground.

Tilt skid steer attachment mounting plate forward and back skid steer away from snow blade.

### **Hydraulic blade angle kit (if have)**

If your power unit has quick-couplers for connecting the hydraulic hoses to the auxiliary hydraulic lines, you may need to purchase the proper quick-coupler fittings that install on the free ends of the hoses. In most cases, the owner's manual for your power unit will describe the exact type of fitting that is needed for your hydraulic coupling system, please check that from the power unit manual before install. Once all the quick-coupler fittings are properly installed, then the hoses can be coupled to the power unit's hydraulic valve body or auxiliary hydraulic lines. Carefully raise the loader and cycle the tilt cylinders to check hose clearances and to check for any interference. Operate the hydraulic cylinder(s) on this product to make the same checks.

Cycle the hydraulic cylinder(s) on this product several times from fully retracted to fully extended until all air has been completely removed from the cylinder(s).

NOTICE: When shipped, the hydraulic cylinder(s) on this product contained air or an air-fluid mixture. Failure to remove all the air from the hydraulic cylinder(s) can cause uneven, jerky cylinder movement when the hydraulic controls are being operated and unwanted cylinder movement when the controls are not being operated.

## 4. OPERATION AND MAINTENANCE

Route the hose to avoid pinching or chafing the hose. Use nylon ties or tape to fasten hose on loader arm to keep it in place. Make sure the hose routing and length is adequate for your particular make and model loader.

**IMPORTANT:** Make sure connectors are clean prior to assembly.

**Danger:** Escaping hydraulic fluid under pressure can penetrate the skin, causing serious injury.

**DO NOT** use your hand to check for leaks. Use a piece of cardboard or paper to search for leaks.

Stop engine and relieve pressure before connecting or disconnecting lines.

Tighten all connections before starting engine or pressurizing lines.

If any fluid is injected into the skin, obtain medical attention immediately, or gangrene may result.

### **Operation**

Be sure tractor is properly counter-balanced with weights before attempting to operate the Snow Blade. It is recommended to attach a heavy implement or weight box on the 3 pt. hitch of the tractor for counter weight.

Make sure all operators have read the Owner's Manual and are familiar with the instructions and the safety rules of operation.

Do not operate this product until you have positive indication that this attachment is securely mounted to the loader. Failure to install lock pins or have the latching mechanism engaged could result in injury or death.

Do not exceed 10 miles per hour while operating.

A heavy load can cause instability in driving a power unit. Make sure the rear of the tractor is properly counterbalanced with weights. Always drive slowly – especially around turns. An unstable power unit could steer badly and possibly tip over, causing injury or death.

Become familiar with controls.

## 4. OPERATION AND MAINTENANCE

Operate from operator's seat only. Remain at controls until operating cycle is complete.

Never lift blade to a height where visibility is obstructed.

Avoid holes, ditches, and obstructions which may cause tractor/loader to tip.

Allow for additional length of loader and attachment on power unit while turning.

Never allow anyone to walk or work under a raised loader.

Be sure that people, livestock, or pets are not standing near the machine while operating.

Carry the attachment slowly and as low as possible to the ground.

Operate the loader hydraulic controls smoothly, avoiding jerky operation. Stop loader gradually.

Only use a tractor or power unit equipped with a ROPS cab or roll-over protective structure.

Travel slowly over rough surface or when making turns.

Lower bucket or attachment to ground when power unit is unattended.

### NOTE:

For most snow moving applications, operate with the loader in the FLOAT position. (See your power unit/loader manual for details on the FLOAT position.)

For moving snow, the Frame part of the main frame should be level. Using the bucket tilt cylinders on your loader, tilt the main frame forward or back until the part of the frame is level.

Blades are designed for moving snow and loose dirt. Do not abuse blades by prying rocks or stumps with high impact loads.

Skid shoes should always be used for snow applications.

When moving snow, do not operate with the blade in the locked position.

On skid steer models, always place blade in straight (90°) angle position for easier dismounting and entry to skid steer.

## 4. OPERATION AND MAINTENANCE

### Storage

Always store in a clean, dry location away from children and livestock.

Storage location should be level and solid to make hitching and unhitching easy.

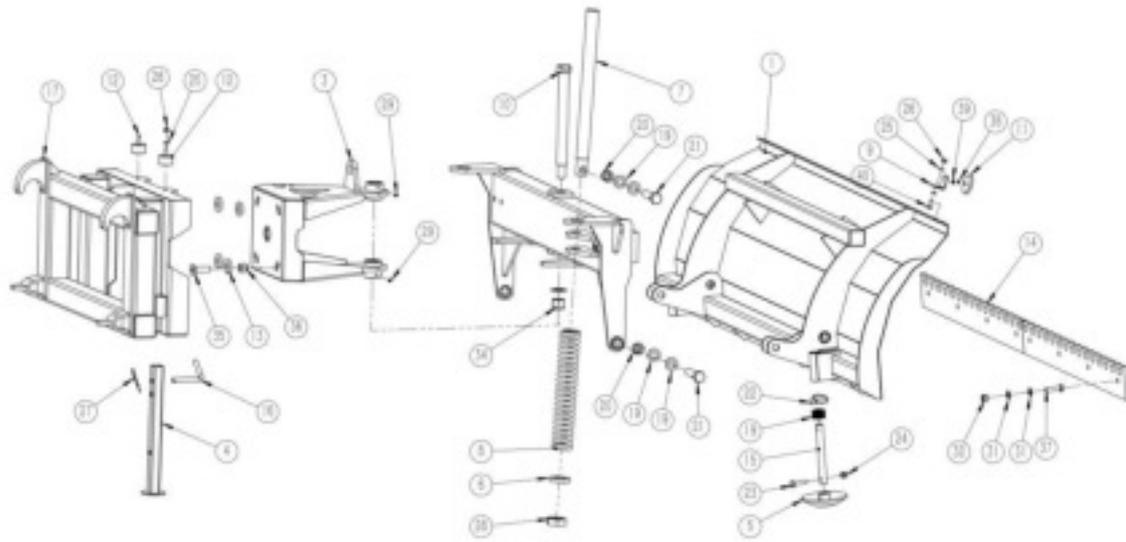
Coat any exposed portion of hydraulic cylinder rods with grease for protection.



## 5.PARTS LIST

SN	Part No.	Name & Specification		Qty	Remarks
1	SP180-012	Push Beam	长支架焊合件	1	
2	SP180-013	Swing Base	连接架焊合件	1	
3	SP180-101	Oil Cylinder	雪铲油缸	1	
4	SP180-102	Hose	雪铲油管	2	
5	SP180-108	Hollow Bolt	空心螺栓M16×1.5	2	
6	SP180-110	Oil Cylinder Spacer	油缸垫套	4	
7	SP180-110	Oil Cylinder Pin	油缸销轴	2	
8	JB982-77	Bonded Washer 16	组合垫圈 16	4	
9	JB 982-77	Bonded Washer G1/2	组合垫圈 G1/2	2	
10	QC1/2	Quick Couple G1/2	快换接头G1/2	2	
11	GB/T 97.1-2002	Plain Washer 24	平垫圈 24	4	
12	GB/T 91-2000	Split Pin 4×50	开口销 4×50	4	

# 5.PARTS LIST



## 5.PARTS LIST

SN	Part NO.	Name & Specification		Qty	Remarks
1	SP180-011	Snow Pusher	铲板焊合件	1	
2	SP180-012	Push Beam	长支架焊合件	1	
3	SP180-013	Swing Base	连接架焊合件	1	
4	SP180-014	Support Leg	撑脚焊合件	1	
5	SP180-015	Skid	滑板焊合件	1	
6	SP180-103	Spring Washer	弹簧垫	1	
7	SP180-104	Spring Shaft	弹簧轴	1	
8	SP180.105	Spring	弹簧	1	
9	SP180-106	Reflector Holder	反射板固定片	1	
10	SP180-107	Rotary Pin	旋转销	1	
11	SP180-109	Reflector	圆形反射板	1	
12	SP180-112	Rubber Block	螺栓橡胶垫	2	
13	SP180-113	Washer	垫圈	4	
14	SP180-118	Scrape	铲板	2	
15	SP180-119	Skid Pin	滑板销轴	1	
16	EF175-122	L Pin	撑脚销	1	
17	SP180S-011	Mounting Frame	挂架焊合件	1	
18	SP180-114	Rubber Pad	橡胶块	2	
19	GB/T 97.1-2002	Plain Washer 20	平垫圈 20	18	
20	GB/T 889.1-2000	Nylon Lock Nut M20	锁紧螺母 M20	2	
21	GB/T 5782-2000	Hexagon Bolt M20×90	六角头螺栓 M20×90	2	
22	TYJ-101	Safty Pin	锁销	1	
23	GB/T 5783-2000	Hexagon Bolt M10×45	六角头螺栓 M10×45	1	
24	GB/T 889.1-2000	Nylon Lock Nut M10	六角锁紧螺母 M10	1	
25	GB/T 97.1-2002	Plain Washer	平垫圈 8	3	
26	GB/T 889.1-2000	Nylon Lock Nut M8	六角锁紧螺母 M8	2	
27	RP4	R pin 4	R销	1	
28	GB/T 6173-2000	Hexagon Bolt M36	六角薄螺母 加牙 M36	1	
29	JB/T 7940.1-1995	Grease Nipple M6	直通式压注油杯 M6	2	
30	GB/T 70.1-2000	Hexagon Socket Cap Screws M12×110	内六角圆柱头螺钉 M12×110	1	
31	GB/T 97.1-2002	Plain Washer 12	平垫圈12	3	
32	GB/T 889.1-2000	Nylon Nut M12	六角锁紧螺母M12	2	
33	GB/T 97.1-2002	Plain Washer 24	平垫圈 24	1	
34	GB/T 889.1-2000	Nylon Lock Nut M24	六角锁紧螺母M24	1	
35	GB/T 70.3-2000	Hexagon Socket Countersunk Head Screw M16×55	内六角沉头螺钉 M16×55	1	
36	GB/T 889.1-2000	Nylon Lock Nut M16	锁紧螺母 M16	1	
37	GB/T 5783-2000	Hexagon Bolts M12×45	六角头螺栓 M12×45	1	
38	GB/T 97.1-2002	Plain Washer 6	平垫圈 6	1	
39	GB/T 889.1-2000	Nylon Lock Nut	尼龙六角锁紧螺母 M6	1	
40	GB/T 5783-2000	Hexagon Bolts M8×20	六角头螺栓 M8×20	1	

# Victory Tractor Implements Warranty

## Snow Blade Series Warranty

This Product is warranted to be free of defects in materials and workmanship under normal use and service for a period of one years from the date of purchase, when operated and maintained in accordance with the operating and maintenance instructions supplied with this unit. This warranty does not cover misuse or negligence. Under no circumstances will the manufacturer be liable for any consequential damage or expenses of any kind, including loss of profit. The manufacturer is under no circumstances liable for tractor damage of any kind. The manufacturer is not liable for maintenance of the product.

This warranty is extended only to the original purchaser. Warranty is void if repairs are attempted by anyone other than an authorized Service Center.

If difficulties arise with the product, you should contact Victory Tractor Implements at the contact information below. Only this location is authorized to make repairs to the product or provide for the replacement of defective parts, which will be done at no charge within a reasonable time after the receipt of product. The complete unit or parts should be returned to Victory Tractor Implements. The customer may have to cover the return shipping expense and is responsible for avoiding damage from the transport. In-Transit Damage is not covered by warranty. Please include your purchase receipt with any claim and keep a copy for your own file.

The seller's liability under warranty is limited to the repair of the product and/or replacement of parts and is provided to the purchaser in lieu of all other remedies including incidental and consequential charges. There are no warranties, expressed or implied other than those specified herein.

For the nearest agent please contact:

Centex Group Inc. dba Victory Tractor Implements  
65 Pine Av., Suite 857  
Long Beach, CA 90802, USA

Website: [www.etractorimplements.com](http://www.etractorimplements.com)

Tel.: 1-562-235-5725 e-mail: [sales@etractorimplements.com](mailto:sales@etractorimplements.com)